



Heritage Craft

Exterior Door Systems
by HERITAGE MILLWORK INC



"Quality & Service Are Not Expensive, They Are Priceless"

BARRINGTON® CRAFTSMAN & SIERRA

WOOD-GRAIN TEXTURED FIBERGLASS



Both BARRINGTON Craftsman & Sierra Doors Feature

HIGH PERFORMANCE FIBERGLASS - That combine the performance of fiberglass with the beauty of authentic hardwood textures. The Sierra features a beige-colored fiberglass facing with the beautiful Masonite Mahogany texture. The Craftsman doors feature a straight-grain hardwood texture, beautifully complementing Mission or Craftsman style homes.

TRUE SQUARE-EDGE DESIGN - The square-edge design of BARRINGTON offers an attractive wood door appearance and permits easy field machining.

INTERNAL BLOCKING - Lock area is reinforced to provide a solid mounting surface for decorative hardware.

ROT-RESISTANT BOTTOM RAIL - A high-performance, composite material is utilized on all BARRINGTON bottom rails, giving excellent rot-resistance.



Barrington Sierra
Mahogany Grain Textured Fiberglass



Sierra Panel



Craftsman Panel



Limited
LIFETIME
Warranty

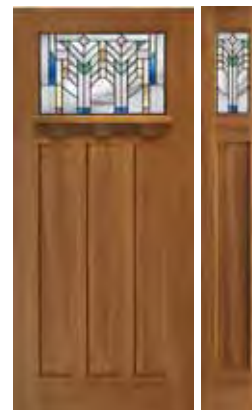
BARRINGTON Craftsman Doors Feature All Of The Above Plus



CUSTOM GLAZING - BARRINGTON Craftsman doors have the glass integrated into the design of the door, maintaining the simple, clean look of the panel sticking (profile) without the use of traditional glazing frames.

DECORATIVE GLASS DESIGNS - The BARRINGTON Craftsman doors are available with three glass options including, two decorative and a clear insulated glass.

DENTIL SHELF KIT - BARRINGTON Craftsman is offered with an optional Dentil Shelf Kit. All necessary items are included in the kit: dentil shelf, adhesive and instructions.



HIGH DEFINITION PANEL PROFILE

BELLEVILLE features a high-definition panel profile creating excellent shadow lines and distinct panel designs.

HIGH-PERFORMANCE FIBERGLASS

Specially engineered fiberglass door facings provide maximum protection and durability. BELLEVILLE will not dent and resists splitting, cracking and warping.

VARIABLE-DEPTH WOOD-GRAIN TEXTURE

The surface of a BELLEVILLE Textured door produces an authentic wood door appearance by utilizing Masonite's new, variable depth, wood-grain texture that finishes easily and beautifully.



ODL Glass Pictured is Master Nouveau Patina

SQUARE-EDGE DESIGN

The square-edge design of BELLEVILLE offers an attractive wood door appearance and permits easy field machining.

ENGINEERED STILES

Hinge and lock stiles feature laminated lumber providing excellent dimensional stability.

ODL GLASS INSERTS

Choose from a large selection of ODL decorative & clear glass inserts.

INTERNAL BLOCKING

Lock area is reinforced to provide a solid mounting surface for decorative hardware.

POLYURETHANE CORE

Rigid polyurethane foam, meeting strict environmental guidelines, provides maximum thermal protection and dimensional stability.

ROT-RESISTANT BOTTOM RAIL

A high-performance, composite material is utilized on all BELLEVILLE bottom rails, giving excellent rot-resistance.

Limited
LIFETIME
Door
Warranty





HIGH DEFINITION PANEL PROFILE

ARTEK features a high-definition panel profile creating excellent shadow lines and distinct panel designs.

HIGH-PERFORMANCE FIBERGLASS FACINGS

Specially engineered fiberglass door facings provide maximum protection and durability. ARTEK will not dent and resists splitting, cracking and warping.

ENGINEERED STILES

Hinge and lock stiles feature laminated lumber providing excellent dimensional stability.

ODL GLASS INSERTS

Choose from a large selection of ODL decorative & clear glass inserts.

INTERNAL BLOCKING

Lock area is reinforced to provide a solid mounting surface for decorative hardware.

SQUARE-EDGE DESIGN

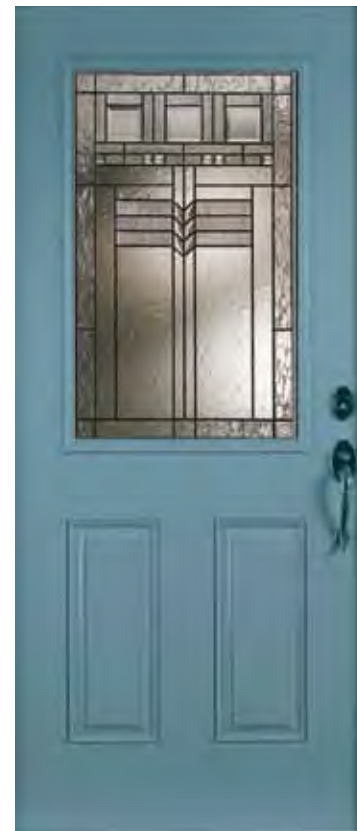
The square-edge design of ARTEK offers an attractive wood door appearance and permits easy field machining

POLYURETHANE CORE

Rigid polyurethane foam, meeting strict environmental guidelines, provides maximum thermal protection and dimensional stability.

ROT-RESISTANT BOTTOM RAIL

A high-performance, composite material is utilized on all ARTEK bottom rails, giving excellent rot-resistance.



ODL Glass Pictured is Oak Park Patina

Limited
25 YEAR
Door
Warranty



HIGH DEFINITION PANEL PROFILE

EXCEL features a high-definition panel profile creating excellent shadow lines and distinct panel designs.

PREMIUM STEEL FACINGS

All Steel Doors feature prime coated, galvanized, 24-gauge, steel facings, providing excellent corrosion protection.



ODL Glass Pictured is Tripoli Patina

WOOD EDGE CONSTRUCTION

Hinge and lock stiles feature finger-jointed wood providing excellent stability, easy field machining and a full 1-3/4" thermal barrier.

ODL GLASS INSERTS

Choose from a large selection of ODL decorative & clear glass inserts.

INTERNAL BLOCKING

Lock area is reinforced to provide a solid mounting surface for decorative hardware.

POLYURETHANE CORE

Rigid polyurethane foam, meeting strict environmental guidelines, provides maximum thermal protection and dimensional stability.

ROT-RESISTANT BOTTOM RAIL

A high-performance, composite material is utilized on all Excel bottom rails, giving excellent rot-resistance.

Limited
5 YEAR
Door
Warranty



ODL HP Frames take the heat and sunlight without warping, yellowing or cracking. Safe for use behind storm doors. Backed by Lifetime Warranty, this maintenance-free frame can be left unpainted, painted or stained.



SMARTFRAME™

SETTING THE INDUSTRY STANDARD

Frame Specifications

HP Pro Smart Frame		HP Standard Screw Frame
EX	MA	Internal
PS	HM	Muntins
OP	ME	Classic Series
LM	MN	Internal Shade
RH	SM	Pro-Vent Series
EP	QE	Internal Blinds
TP	BE	

SNAP FRAME TECHNOLOGY



Innovative snap design, eliminates scalloping frames providing a clean finished look around the entire frame.

PAINT OR STAIN READY



SmartFrame accepts paint or stain without priming or any additional surface preparation. SmartFrame can be left unfinished and will stay brilliant white.

The frame surface shows no aging effects which can be caused by weathering. It has significantly higher resistance to UV radiation and to attack by atmospheric oxygen.

NO SQUEEZE OUT



This state-of-the-art sealing system eliminates squeeze out. With SmartFrame you can be assured a watertight compression seal, able to withstand

extrem weather conditions. SmartFrame's seal is precision applied to exacting specifications. The seal has excellent elastic memory properties like a coil spring. It constantly pushes against the door or glass causing a compression seal - watertight.

NO SCREW HOLE PLUGS



Unique snap attachment eliminates screw holes and plugs. No need to keep track of screws or install plugs.

HINGE OPTIONS



Antique Nickel



Antique Brass



Bright Brass



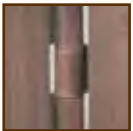
Colonial Bronze (Oil Rubbed Bronze)



Dull Chrome



Satin Nickel



Light Bronze



Standard Brass



Bright Chrome

Available in standard or ball bearing. Because of printing limitations, actual hinge color may vary from color shown.

PREFINISHING

STAIN OPTIONS

BY OLD MASTERS GEL STAIN



Puritan Pine



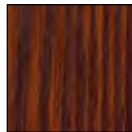
Provincial



Early American



Special Walnut



Red Mahogany



Fruitwood



Dark Mahogany



Harvest Gold

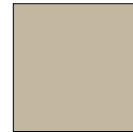


Dark Walnut

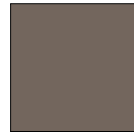
PAINT OPTIONS



* White



* Sandstone



* Terratone



* Bronze



* Bahama Brown



* Green



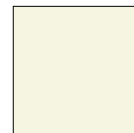
Wedgewood Blue



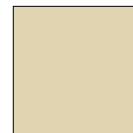
Stone Gray



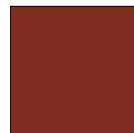
Burgundy



Tequila



*Almond

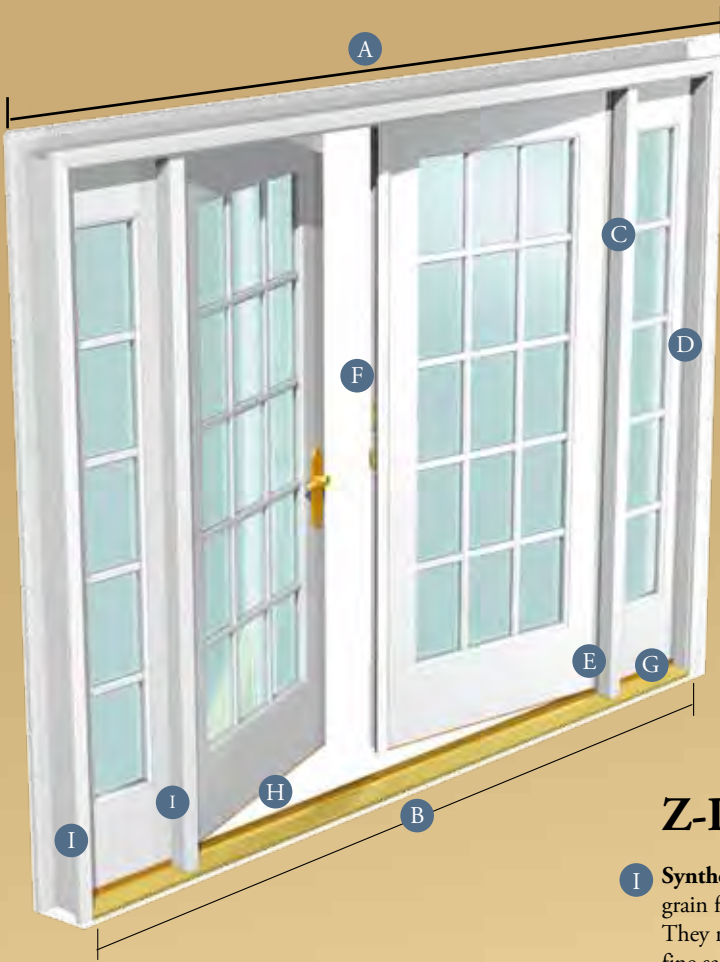


*Brick Red

Because of printing limitations, actual paint and stain color may vary. Please contact a dealer for actual color samples before ordering.

* Cladding Available in These Colors

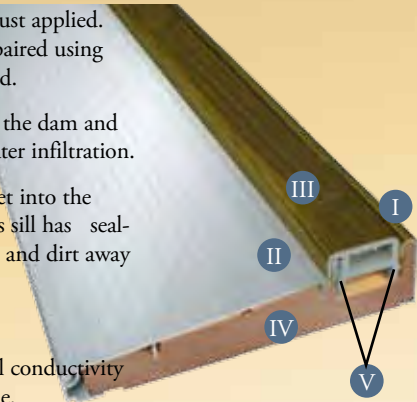
FORCE5™ CERTIFIED ENDURA



- A Continuous Headers** Continuous, one piece headers provide strength to the entire door unit.
- B Continuous Sills** Continuous, one piece sills insure integrity to the entire door system. Our sills are precision machined to work together with our other components.
- C One Piece Mulls** One piece extra wide mulls feature superior strength, a perfect fit and no additional finishing.
- D Jambs** Our jambs are machined to precise specifications for a perfect fit every time.
- E Force 5™ Weatherstrip** Only Force 5™ Weatherstrip is truly a better product. It offers the resilience, durability and consistent compression for lasting performance.
- F Astragals** The Ultimate Astragals are revolutionizing the industry. Patented technology increases strength and provides exceptional performance.
- G Inactive Caps** All of our Mull Programs include solutions for inactive panels for Sidelight and Hinged Patio units.
- H Door Bottoms** Our dual bulb design provides increased surface contact with the threshold for a superior seal.
- I Exterior Frames and Mulls** From FrameSaver. Easy to use, composite material that will not absorb water. Guaranteed for life against rot and insect damage. Eliminate call backs. **Lifetime Rot Warranty**

Z-Plus-The Problem Solver

- I Synthetic Threshold Cap and Nosing** Simulated walnut wood grain finishes is co-extruded into the material, not just applied. They resist chipping, wear and rot. They can be repaired using fine sandpaper or steel wool or can be easily replaced.
- II Dual Seal** Unique dual seal of the Z-Plus overlaps the dam and has a dual durometer seal to prevent any air and water infiltration.
- III Covered Adjustment Screws** Dirt and water can get into the exposed screws of other adjustable sills. Our Z-Plus sill has sealing plugs that hide unsightly screws and keep water and dirt away from the adjustment mechanism.
- IV Composite Substrate Sill** Will not rot or warp.
- V Enhanced Thermal Break** Design inhibits thermal conductivity preventing moisture from penetrating into the home.



The Simple Solution Corner Pad

- ~ Provides tight fit with weather strip preventing water and air intrusion.
- ~ Innovative wedge design blocks water from traveling up the interior channel of the weatherstrip.



90 Day Primer On exterior frame parts, unprimed rabbet



- ~ Eliminates Callbacks
- ~ Lifetime warranty against rot or insect damage
- ~ Composite bottom will not wick or absorb water
- ~ Easy to use - Machines, sands and finishes like a standard wood frame



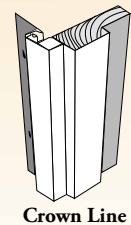
Z-PLUS JOB SITE SILL COVER

Sill Covers protect the sill and shoe mould from being damaged during construction. It's also easy to remove during final cleanup, saving money on clean up expenses at the job site.

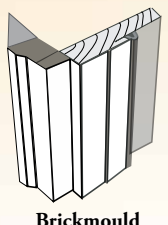
Optional Cladding

Painting of exterior door frames and brick mould is eliminated with the use of aluminum clad entry door systems.

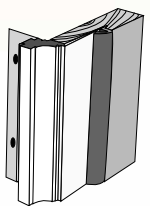
- Mull Covers
- Jamb Extenders
- Baked-On Powder Coat Finish
- Heavy duty extrusion
- New and existing construction
- Available in a six stock colors: terratone, green, white, sandstone, bahama brown and bronze. Color chart on page 8.



Crown Line



Brickmould



Outswing

EXPRESSIONS^(EX)

BRASS

granite glass

clear bevels

brass coming

gray renaissance



door 186-EX • sidelight 194-EX
transom 516-EX



SMARTFRAME™



www.odl.com

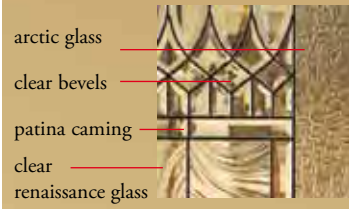


door 164-EX • sidelight 194-EX
transom 507-EX

door key: belleville ● artek ● excel ●

PARIS (PS)

PATINA

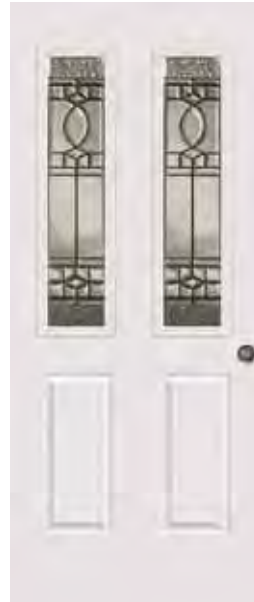


Reflecting a state of
contemplation, serenity
and repose.

SMARTFRAME™



● ● ●
door 186-PS • sidelight 194-PS



● ●
door 492-PS



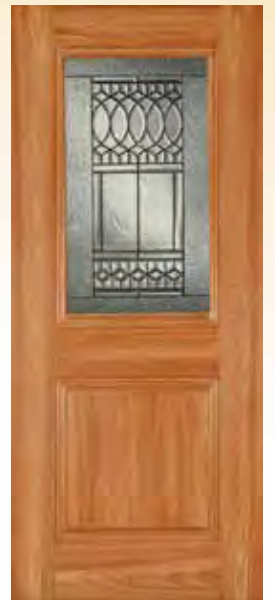
● ● ●
door 307-PS
sidelight 322-PS



● ● ●
door 684-PS
sidelight 292-PS



● ● ●
door 164-PS

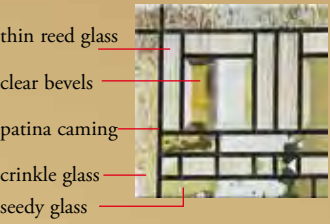


●
door 284-PS

door key: belleville ● artek ● excel ●

OAK PARK (OP)

PATINA



An inspired mixture of architecture and light. Patina coming and a mixture of glass and bevels provide beauty and privacy.



door 186-OP
sidelight 194-OP



SMARTFRAME™



door 492-OP



door 284-OP



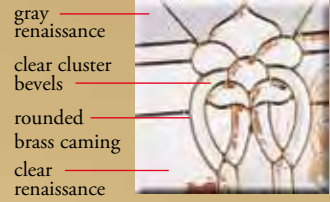
door 164-OP



door 684-OP
sidelight 292-OP
transom 507-OP

LEGACY MASTER^(LM)

BRASS



door 186-LM • sidelight 194-LM
transom 507-LM

Gentle curves and long, straight lines of brass coming in Legacy Master connect with clusters of bevels and renaissance glass to shape your entryway.

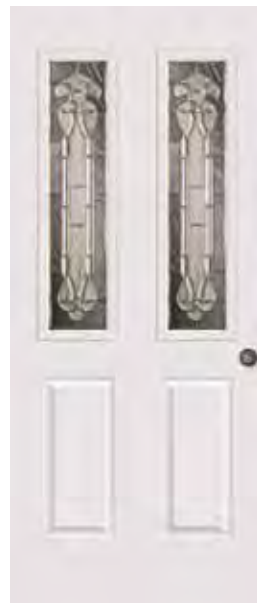
SMARTFRAME™



door 684-LM • sidelight 292-LM
transom 503-LM



door 284-LM



door 492-LM

door key: belleville ● artek ● excel ●

RADIANT HUES (RH)

NICKEL

gray
renaissance
nickel
caming
clear
bevels
clear
renaissance



The soft, understated luster of nickel caming frames individual pieces of hand-beveled clear glass. Radiant Hues adds a subtle, distinctive tone that warms and welcomes.

SMARTFRAME™



www.odl.com



● ● ●

door 684-RA
sidelights 292-RA
transom 507-RA

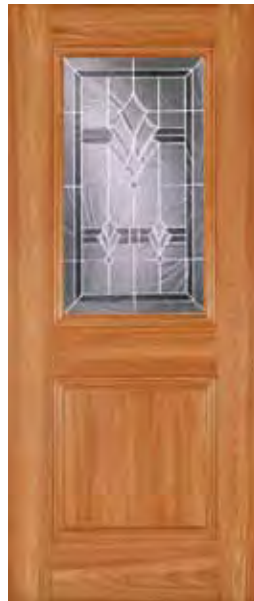
● ●

door 349-RA



● ●

door 492-RA



●

door 284-RA



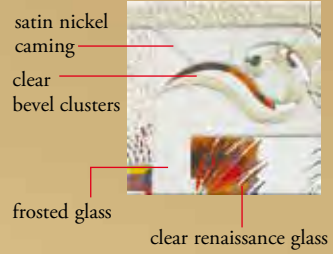
● ● ●

door 186-RA
sidelights 194-RA

door key: belleville ● artek ● excel ●

ESCAPADES^(EP)

NICKEL



A unique combination of warm satin nickel caming and a large field of clear renaissance glass to add depth and character to any entry.



● ● ●
door 164-EP
sidelight 194-EP

SMARTFRAME™



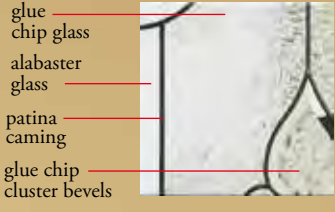
● ●
door 307-EP
sidelight 322-EP
door key: belleville ● artek ● excel ●



● ● ●
door 186-EP
sidelight 194-EP

TRIPOLI (TP)

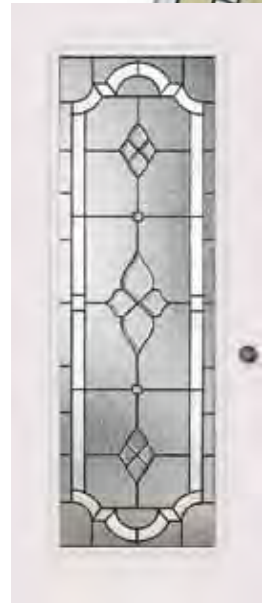
PATINA



Old meets new in this glass design with combinations of alabaster and glue chip glass and patina caming.



● ● ●
door 684-TP
sidelight 292-TP



● ● ●
door 186-TP

SMARTFRAME™



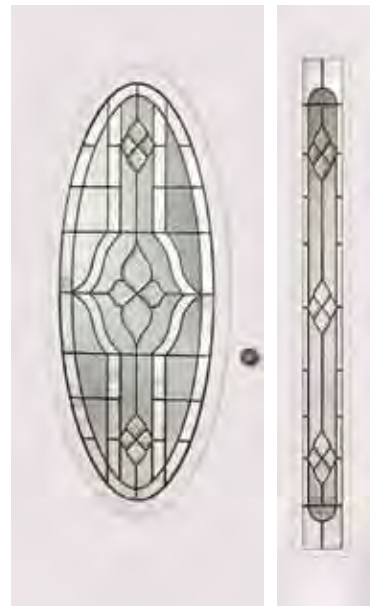
● ●
door 492-TP



●
door 284-TP



● ●
door 307-TP
sidelight 322-TP



● ● ●
door 119-TP
sidelight 194-TP

MADISON (MI)

NICKEL VEIN WROUGHT IRON



nickel vein wrought iron

micro-cubed glass



Craftsman charm with a beautiful geometric design that casts an intricate pattern of sunlight into the interior spaces of your home.



● ●
door 307-MI
sidelight 322-MI

SMARTFRAME™



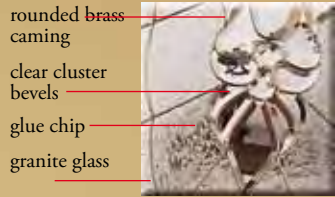
● ● ●
door 164-MI
sidelight 194-MI

● ● ●
door 186-MI
sidelight 194-MI

door key: belleville ● artek ● excel ●

HEIRLOOM MASTER^(HM)

BRASS



Heirloom Master has a center piece of clear glass bevels surrounded by semi-obscure glue chip glass and densely patterned granite glass for a selection that delivers both privacy and style.



door 684-HM • sidelight 292-HM

SMARTFRAME™



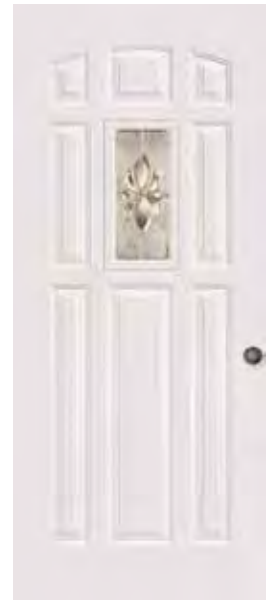
door 492-HM



door 284-HM



door 832-HM



door 940-HM

HEIRLOOM MASTER (HM)

BRASS



door 119-HM • sidelight 194-HM
transom 516-HM



door 349-HM



door 460-HM



door 186-HM • sidelight 194-HM
transom 507-HM



door 307-HM • sidelight 322-HM
transom 503-HM

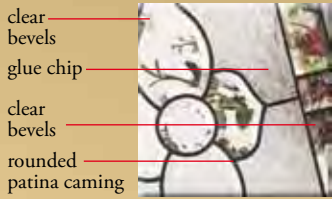
door key: belleville ● artek ● excel ●

SMARTFRAME™



MASTER NOUVEAU^(MN)

BRASS CAMING
OR PATINA CAMING



Authentic brass caming outlines flowing shapes of hand-beveled clear glass. Master Nouveau accents subtly textured clear soft wave glass for a rich, welcoming appearance.



door 684-MN
sidelights 292-MN • transom 504-MN

SMARTFRAME™



www.odl.com



door 119-MN
sidelights 194MN



door 307-MN
sidelights 322-MN

door key: belleville ● artek ● excel ●

MASTER NOUVEAU ^(MN)

BRASS CAMING
OR PATINA CAMING



door 186-MN
sidelights 194-MN • transom 504-MN



door 940-MN

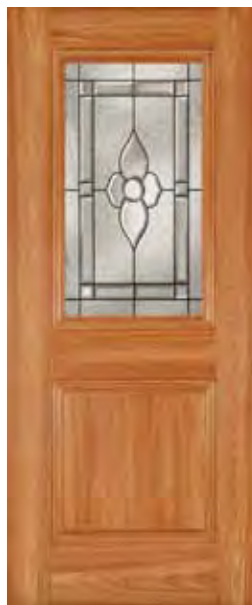


door 460-MN

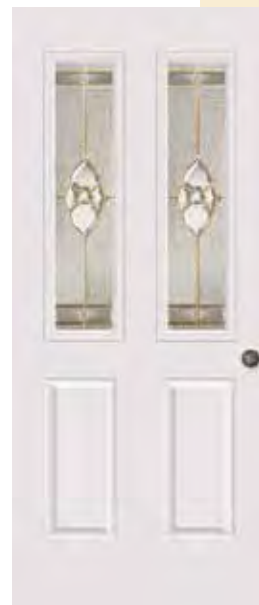
SMARTFRAME™



door 437-MN
sidelights 292-MN



door 284-MN



door 492-MN

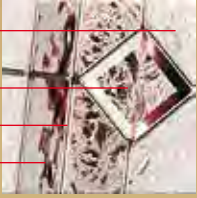


www.odl.com

MAJESTIC ELEGANCE_(ME)

NICKEL

glue chip
glass
glue chip
bevels
nickel
caming
gray soft
wave glass



The fresh accent of nickel caming weaves thru gray soft wave glass and pieces of hand-beveled clear glass. With Majestic Elegance the obscurity of glue chip glass adds to the privacy of your home.

SMARTFRAME™



● ● ●
door 186-ME • sidelight 194-ME
transom 503-ME



●
door 940-ME

●
door 284-ME

● ●
door 492-ME • sidelight 292-ME
transom 507-ME

● ● ●
door 684-ME

SIMPLICITY^(SM)

FROSTED W/ CLEAR V-GROOVE



frosted glass

clear
v-grooves



A simple state of quality,
offering 2 dimensional
glass on both sides. The
frosted glass gives privacy
and enhances the natural
beauty of any door.



● ●
door 492-SM



● ● ●
door 186-SM
sidelight 194-SM

SMARTFRAME™



● ● ●
door 684-SM
sidelights 292-SM



●
door 284-SM



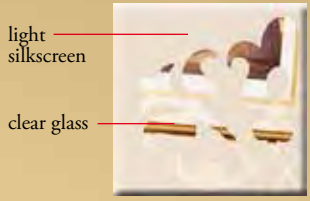
● ● ●
door 164-SM
sidelight 194-SM

door key: belleville ● artek ● excel ●

QUIET ELEGANCE_(QE)

SILKSCREEN

Quiet Elegance is a classic design that pairs clear glass with a light silkscreen to create an intriguing floral silhouette.



door 684-QE
sidelight 292-QE



door 284-QE

SMARTFRAME™



door 492-QE



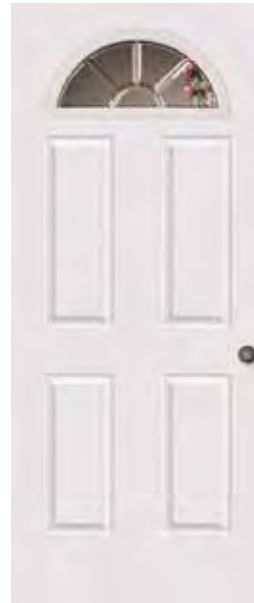
door 186-QE
sidelight 194-QE



door 119-QE
sidelight 194-QE

BEVELED ELEGANCE (BE)

BRASS



door 186-BE • sidelight 194-BE



door 460-BE

Let the light shine in with these traditional beveled glass designs that add a new touch of beauty to your entryway.

SMARTFRAME™



clear bevels
rounded brass caming

INTERNAL MUNTINS (IM)

thermally sealed
sealed between 2 panes of tempered glass
muntin



door 684-PIM
sidelite 292-PIM

door 186-PIM
sidelite 194-PIM

Internal Muntins combine the traditional look of multiple pane windows with the convenience of easy cleaning. The internal muntins are attractively sandwiched between two panes of tempered glass for protection against dust and dirt.



door 684-IIM
sidelite 292-IIM



door 186-IIM
sidelite 194-IIM



door 437-IIM
(slimline white muntin)



door 460-IIM
(slimline white muntin)

door key: belleville ● artek ● excel ●



CLASSIC SERIES

CLEAR GLASS

Choose clear to “let the sun shine in”, in these traditional door styles.

Optional Low-E glass conserves energy while giving you a clear view.



ODL HP Frames take the heat and sunlight without warping, yellowing or cracking.

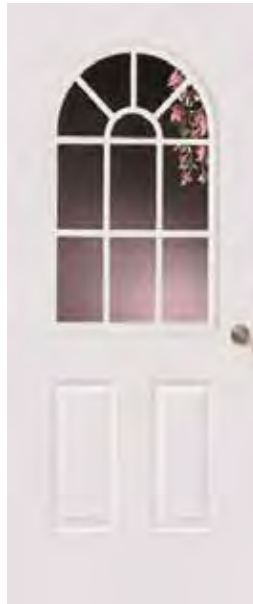
Safe for use behind storm doors.



Backed by Lifetime Warranty, this maintenance-free frame can be left unpainted, painted or stained.



● ●
door 684-I (IG)
or 684-L (Low-E)



● ●
door 437-IEM (IG)



● ●
door 307-I (IG)



● ●
door 684-IEM (IG)



●
door 492-I (IG)
492-L (Low-E)



● ●
door 460-I



503-I (IG) (14" - 3'0" - 14")



516-I (IG) (14" - 3'0" - 14")

CLASSIC SERIES

CLEAR GLASS

Choose clear to “let the sun shine in”, in these traditional door styles.

Optional Low-E glass conserves energy while giving you a clear view.



ODL HP Frames take the heat and sunlight without warping, yellowing or

cracking. Safe



for use behind storm doors.

Backed by

Lifetime

Warranty, this

maintenance-free frame can

be left unpainted, painted

or stained.



● ●
door 460-IEM (IG)



●
door 940-I (IG)



● ●
door 186-I (IG)
186-L(Low-E)



● ●
door 186-IEM (IG)



● ●
sidelight
194-I (IG)
194-L(Low-E)



● ●
sidelight
292-I (IG)
292-L(Low-E)



● ●
sidelight
direct set
(Low-E)



506-L (3'0"-14")
(Low-E) wood grilles available



507-L (14"-3'0"-14")
(Low-E) wood grilles available

door key: belleville ● artek ● excel ●



INTERNAL SHADE_(ISBG)

PRO-SERIES VENTS_(IVT)

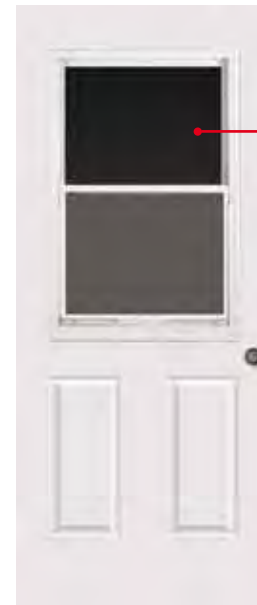
Internal Blinds built in-between the clear insulated glass lets you control light and privacy with the touch of a finger. Perfect for entry doors, sidelight and patio doors where decorative glass is not required.



● ●
door 684-ISBG



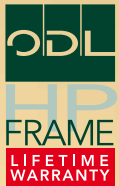
● ●
door 186-ISBG



● ●
door 684-IVT



- Interlocking rails with double seals ensure a tight fit to resist air and water infiltration
- HP Frames are UV resistant; never needs painting and resists cracking and yellowing



INTERNAL BLINDS_(IMB)

control light and privacy with easy fingertip tilt adjustment



raise & lower blind fully raises or lowers like a traditional blind



● ●
door 186-IMB (raise & lower)
sidelight 194-IMB (tilt only)



● ●
door 684-IMB (raise & lower)
sidelight 292-IMB (tilt only)

SPECIFICATIONS AND GENERAL INFORMATION

ROUGH OPENINGS FOR DOOR UNITS				CONTINUOUS SILL UNIT			
Door	Opening	Width	Height 6'8"	with one sidelight		with two sidelights	
				12"	14"	12"	14"
2'6"	rough	32-1/2	82-3/4	46	48	59-1/2	63-1/2
	brick	34	83-1/4	47-1/2	49-1/2	61	65
2'8"	rough	34-1/2	82-3/4	48	50	61-1/2	65-1/2
	brick	36	83-1/4	49-1/2	51-1/2	63	67
3'0"	rough	38-1/2	82-3/4	52	54	65-1/2	69-1/2
	brick	40	83-1/4	52-1/2	55-1/2	67	71
3'6"	rough	44-1/2	82-3/4	58	60	71-1/2	75-1/2
	brick	46	83-1/4	59-1/2	61-1/2	73	77
5'0"	rough	63	82-3/4	76-1/4	78-1/2	90	94
	brick	64-1/2	83-1/4	77-3/4	80	91-1/2	95-1/2
5'4"	rough	67	82-3/4	46	48	59-1/2	63-1/2
	brick	68-1/2	83-1/4	47-1/2	49-1/2	61	65
6'0"	rough	75	82-3/4	88-1/2	90-1/2	102	106
	brick	76-1/2	83-1/4	89-3/4	92	103-1/2	107-1/2

Note: Outswing Rough Opening Height 81-7/8"
 Outside of Frame Width (No Brickmould) = subtract -1" from rough opening
 Outside of Frame Height (No Brickmould) = subtract -3/4" from rough opening

What is Force5™?

Heritage Craft Force 5 Door Systems are a completely new approach to pre-hung doors. Superior quality door frame components, employ specific tested and proven assembly techniques, and provide installation instructions to ensure long lasting protection against air and water infiltration. Heritage Craft Force 5 Doors are engineered to be problem free, preventing costly and embarrassing callbacks and repairs. Better doors are what Heritage Craft Force 5 is all about.

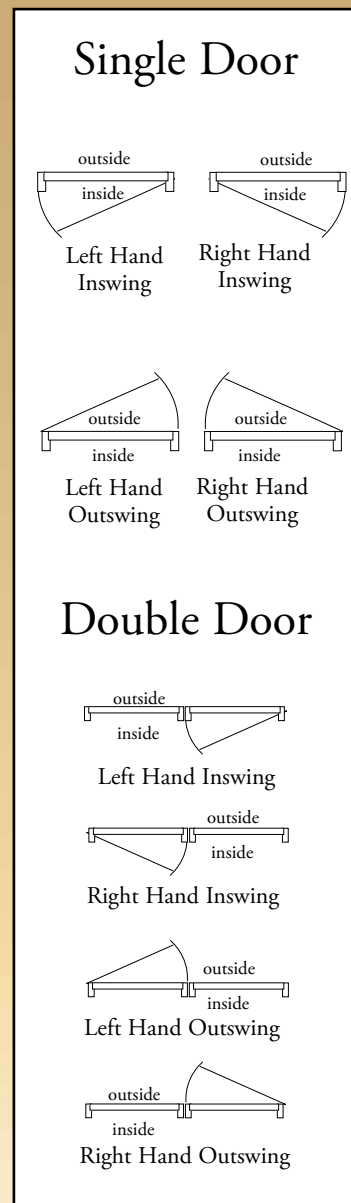


Heritage Craft Force 5 offers an unsurpassed written Performance Warranty. This Warranty can be passed on from the pre-hanger to the builder, and finally to the homeowner. This adds value to the Door System.

See dealer for warranty details.



DOOR HANDING DIAGRAM



Note: We reserve the right to make changes in specifications, construction, design and details at any time. Corrections to reflect such changes will be included in subsequent printings of this publication.



Installation Instructions come with every order.



Large Fleet for Fast, On-Time Delivery

Heritage Craft

Exterior Door Systems

HERITAGE MILLWORK INC (HMI) understands the importance of choice. Our large selection of Steel and Fiberglass door designs along with a full line of custom ODL glass provide numerous options to choose from. Add maintenance free aluminum clad to your

entry system for long lasting beauty. Factory finishing is available in a variety of colors for both steel and fiberglass doors.

Our Heritage Craft Force 5 Door Systems are built with superior components that have been designed to work together to ensure excellent quality. These components are assembled to exacting standards for the highest levels of performance. You want the doors used on your home to stand up to rough weather without leaking and to provide an excellent barrier from hot and cold air infiltration.

Servicing all of your millwork needs is our highest priority. Our knowledgeable staff provides information you're looking for when you need it. Quality manufacturers along with state of the art equipment, help to ensure superior products and on time delivery.

Whether it's a new home or a remodel, make sure your house has a Heritage Craft Force 5 Door System.

HERITAGE MILLWORK – ready to deliver what you need.



For additional information about our products, please contact the retailer located in your area (refer to www.heritagemillworkinc.com).

Made in the USA



Assembly Area For Multi-Panel Entrance Systems



Automated Production Line



www.odl.com



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